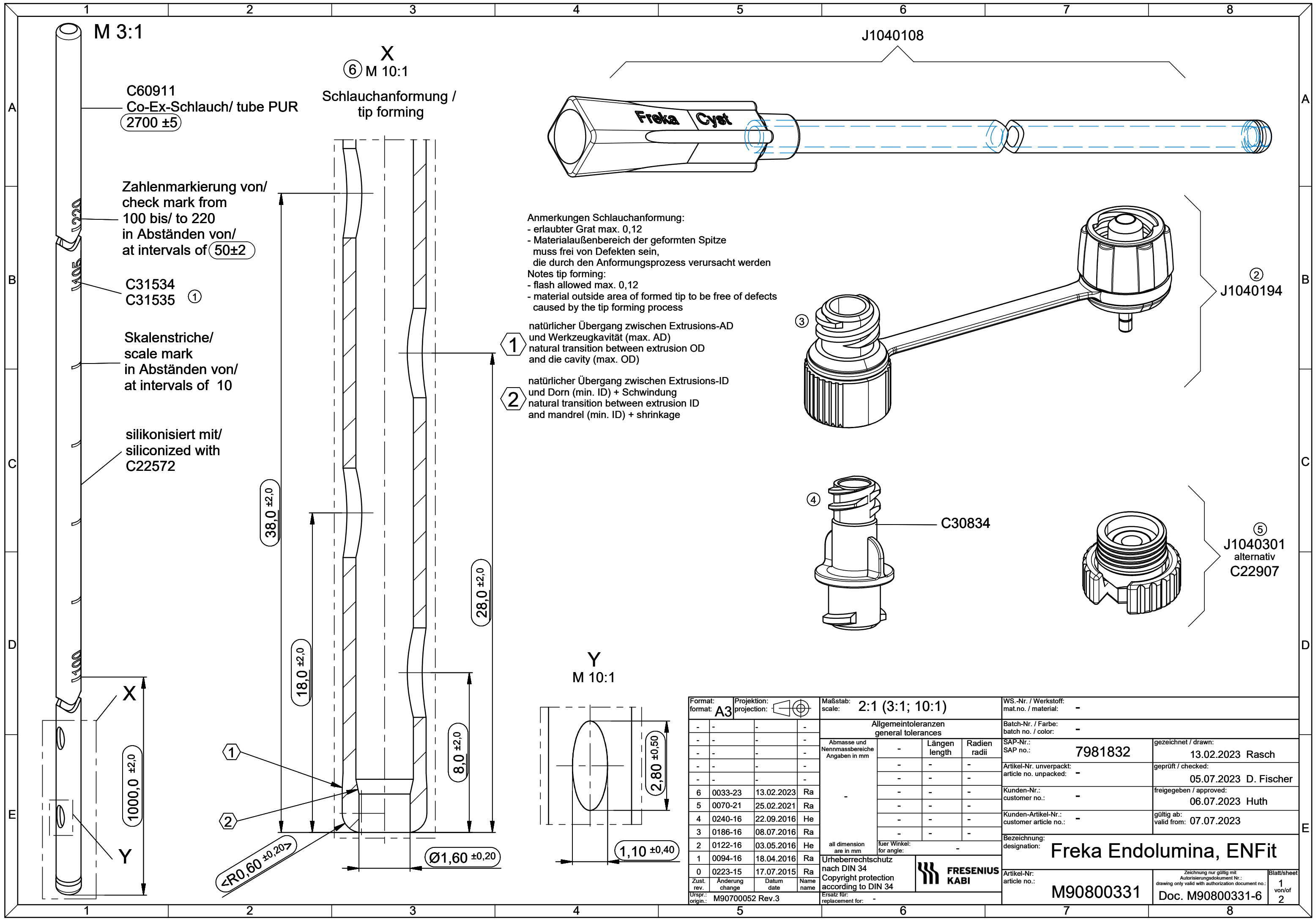




Anmerkungen Schlauchanformung:
- erlaubter Grat max. 0,12
- Materialaußenbereich der geformten Spitze muss frei von Defekten sein, die durch den Anformungsprozess verursacht werden
Notes tip forming:
- flash allowed max. 0,12
- material outside area of formed tip to be free of defects caused by the tip forming process

1 natürlicher Übergang zwischen Extrusions-AD und Werkzeugkavität (max. AD)
natural transition between extrusion OD and die cavity (max. OD)

2 natürlicher Übergang zwischen Extrusions-ID und Dorn (min. ID) + Schwindung
natural transition between extrusion ID and mandrel (min. ID) + shrinkage

Format: format: A3		Projektion: projection: 		Maßstab: scale: 2:1 (3:1; 10:1)		WS.-Nr. / Werkstoff: mat.no. / material: -	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
6		0033-23		13.02.2023		Ra	
5		0070-21		25.02.2021		Ra	
4		0240-16		22.09.2016		He	
3		0186-16		08.07.2016		Ra	
2		0122-16		03.05.2016		He	
1		0094-16		18.04.2016		Ra	
0		2023-15		17.07.2015		Ra	
Zust. rev.		Änderung		Datum		Name	
change		date		name			
Urspr.: M90700052 Rev.3		Ersatz für:		replacement for:		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-</	

A clear plastic bag containing medical tubing and connectors. The bag is laid flat on a blue surface. Inside the bag, there is a long, clear plastic tube coiled in a large circle. A yellow plastic connector is attached to one end of the tube. A blue and white tube is also visible, coiled in a smaller circle. A blue plastic connector is attached to one end of this tube. The bag has a white label with some text, including "Medline" and "100%". The bag is sealed with a white strip of tape.

Format: A3				Maßstab: 1:1,4		WS.-Nr. / Werkstoff: mat.no. / material: -	
Projektion: 				Allgemeintoleranzen general tolerances		Batch-Nr. / Farbe: batch no. / color: -	
- - - -						SAP-Nr.: SAP no.: 7981832	
- - - -				Abmasse und Nennmassbereiche Angaben in mm		gezeichnet / drawn: 13.02.2023 Rasch	
- - - -						Artikel-Nr. unverpackt: article no. unpacked: -	
- - - -						Kunden-Nr.: customer no.: -	
- - - -						Kunden-Artikel-Nr.: customer article no.: -	
- - - -						Bezeichnung: designation: Freka Endolumina ENFit	
6 0033-23 13.02.2023 Ra				all dimension are in mm		geprüft / checked: 05.07.2023 D. Fischer	
5 0070-21 25.02.2021 Ra						freigegeben / approved: 06.07.2023 Huth	
4 0240-16 22.09.2016 He						gültig ab: valid from: 07.07.2023	
3 0186-16 08.07.2016 Ra							
2 0122-16 03.05.2016 He							
1 0094-16 18.04.2016 Ra				fuer Winkel: for angle: -		Artikel-Nr.: article no.: M90800331	
0 0223-15 17.07.2015 Ra				Urheberrechtsschutz nach DIN 34		Zeichnung nur gültig mit Autorisierungsdokument Nr.: drawing only valid with authorization document no.: Doc. M90800331-6	
Zust. rev. Änderung change Datum date Name name				Copyright protection according to DIN 34		Blatt/sheet 2 von/of 2	
Urspr.: M90700052 Rev.3				Ersatz für: replacement for: -			

Dokumentnummer/Document number: Doc. M90800331-5	Bezeichnung/Title: Freka Endolumina, ENFit
Artikelnummer/Article number: M90800331	Revision/Revision: Rev.6

Freigegeben für / Approved for:

☐ Abmusterung/Verification	Gültig ab/Valid from: date of distribution		
Geprüft: Checked:	_____	_____	_____
	Date	Name	Signature
Autorisiert: Released:	_____	_____	_____
	Date	Name	Signature
☒ Nullserie/Pilot production	Gültig ab/Valid from: date of distribution		
Geprüft: Checked:	21. Feb. 2023	C. Raab	i.A. C. Raab
	Date	Name	Signature
Autorisiert: Released:	01. MRZ. 2023	M. Huth	i.A. Huth
	Date	Name	Signature
☐ begrenzte Stückzahl limited edition:	Gültig ab/Valid from: date of distribution		
Geprüft: Checked:	_____	_____	_____
	Date	Name	Signature
Autorisiert: Released:	_____	_____	_____
	Date	Name	Signature
☐ Sonstiges/Other:	Gültig ab/Valid from: date of distribution		
Geprüft: Checked:	_____	_____	_____
	Date	Name	Signature
Autorisiert: Released:	_____	_____	_____
	Date	Name	Signature

☒ Serie/Serial production:	Gültig ab/Valid from: date of distribution		
Geprüft: Checked:	05 JUL 2023	DIRK FISCHER	i.A. Fischer
	Date	Name	Signature
Autorisiert: Released:	06.07.2023	M. Huth	i.A. Huth
	Date	Name	Signature